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D4434-041
Job Sheet 184085



Part No: D4434-041

Job Qty: 4 ea 2 8 21

Part Name: Fwd Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC
verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP REV:D 12.01.23 AS PER REV.B DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Small Fab-3		58 DAS
100	Small Fab	4 pcs	11/23/18	11/23/18	0.00	0.90	Small Fab-6		9-89 58 DAS
110	QC	4 pcs	11/23/18	11/23/18	0.00	0.00	QC5		9-89 38
120	Packaging	4 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2	5/6/23 80	DEC 18 2018 9-89
130	QC21-SA	4 Ea	11/23/18	11/23/18	0.00	0.00	QC21		21 9-89 DEC 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R7	Screw	16 Ea (4 ea)	90-Start up Operation	50 89346
D4434-043	Fwd Inboard Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	50 82542
D4434-045	Fwd Outboard Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	51 35088

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R7	16	95	0
	D4434-043	4	2	0
	D4434-045	4	0	0

Part Specifications

Specifications could not be found.



Container No: S138492



Part: D4434-041

Job No: 184085

Serial No/Batch: S138492

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/18/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :					
Misidentified ☐	Past Due ☐						